



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2365
Job Sheet 175750



Part No: D2365

Job Qty: 10 ea

Part Name: Wearplate Pip Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev A Removed from 9 Digit 05-12-05 JLM (IPP Rev:B Now On Waterjet 08-04-04 JLM
Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/19
100	Waterjet	10 pcs	4/23/18	4/23/18	0.02	0.29	Waterjet1		SC 18/04/19
120	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC8		38
130	HandFinish	10 pcs	4/23/18	4/23/18	0.00	0.20	HandFinish1		SA 18-04-23
140	QC	10 pcs	4/23/18	4/23/18	0.00	0.00	QC7		7EP
150	Small Fab	10 pcs	4/24/18	4/24/18	0.00	0.23	Small Fab		DAS 38
160	QC	10 pcs	4/24/18	4/24/18	0.00	0.00	QC5		38
170	Packaging	10 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3	Stock	APR 27 2018
180	QC21-SA	10 Ea	4/24/18	4/24/18	0.00	0.00	QC21		APR 27 2018

Part Op 100 - 1-Cut as per Dwg D2365
Descriptions: 150 - Install Insert as per Dwg D2365

DAS
21
9-89

APR 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
FE-832-EF	Pem Insert D3996-FE-832-EF	20 Ea (2 ea)	90-Start up Operation	5019425
M6061T6S.063	6061-T6 .063 Sheet	.0470 sf (.0047 ea)	150-Small Fab	

5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	FE-832-EF	20	196	0
150-Small Fab	M6061T6S.063	0	263	0



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S063111



Part: D2365

Job No: 175750

Serial No/Batch: S063111

Revision:

Inspector:

Date: 04/19/18

38
DW

38
DW

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wear Plate	1.250Inches $\pm$ 0.010	1.260 1.240	1,249	
2	Wear Plate	1.000Inches $\pm$ 0.010	1.010 0.990	0,998	
3	Wear Plate	0.625Inches $\pm$ 0.010	0.635 0.615	0,623	
4	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,248	
5	Wear Plate	0.500Inches $\pm$ 0.010	0.510 0.490	0,498	
6	Wear Plate	0.125Inches $\pm$ 0.010	0.135 0.115	0,125	Radius
7	Wear Plate	0.290Inches + 0.006 - 0.001	0.296 0.289	0,291	Diameter
8	Wear Plate	0.191Inches + 0.006 - 0.001	0.197 0.190	0,193	Diameter

Plex 4/10/18 2:06 PM Dart.Gagnon.Michelle